

MATERIALS AND CHEMICALS IN TEXTILES AND THEIR ENVIRONMENTAL IMPACTS

2019-11-13

Dr. Sandra Roos, RISE IVF

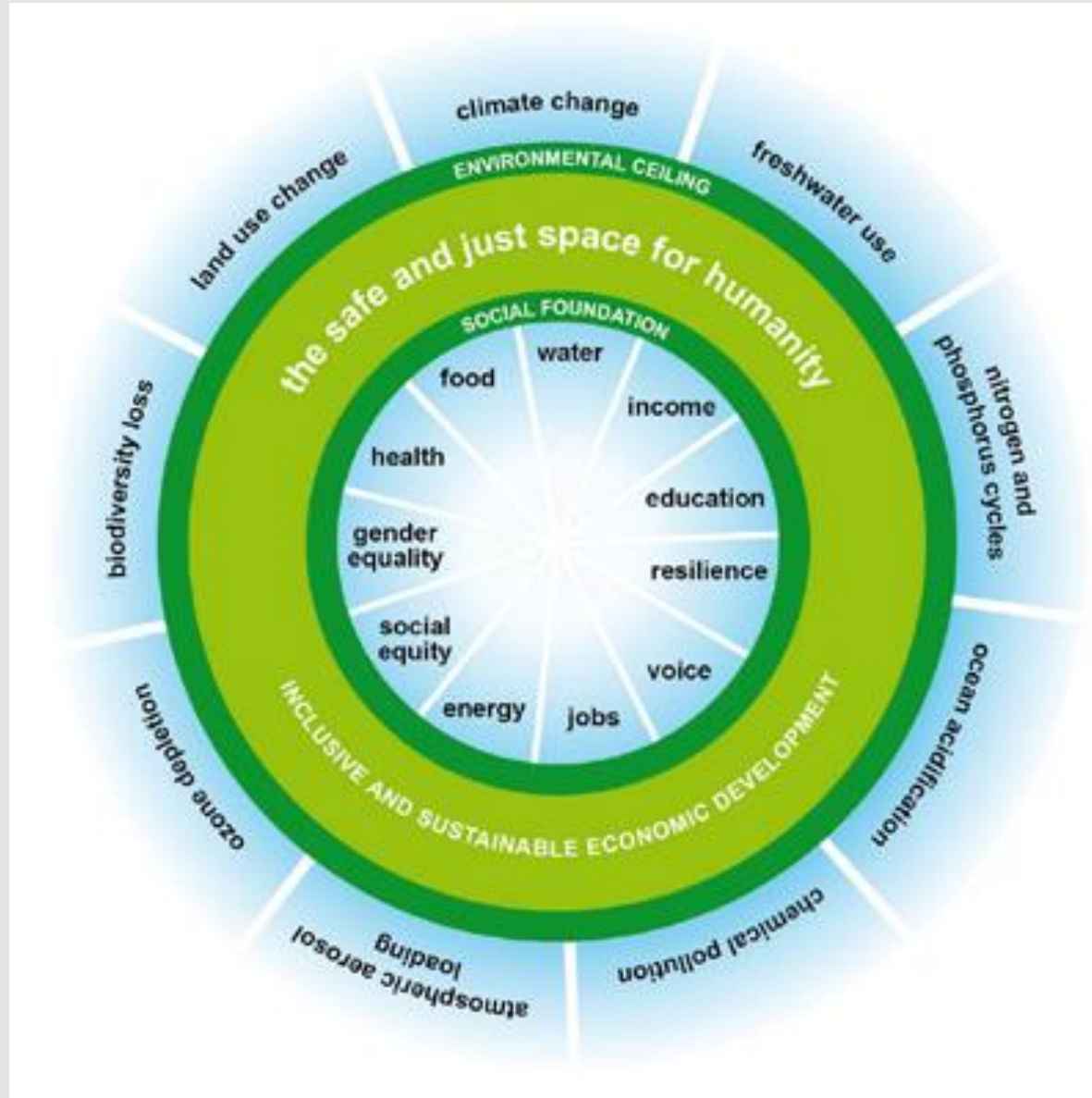
Participates in Produktdesign, Produktion & Teknik

Research Institutes of Sweden

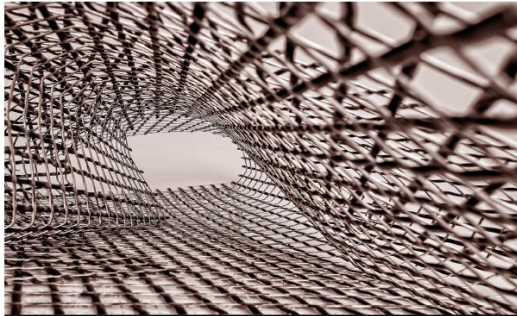
Material och Produktion



Can we live within the Doughnut?



<http://mistrafuturefashion.com/download-publications-on-sustainable-fashion/>



**possible sustainable fibers
on the market and their
technical properties**

**'the fiber bible'
part 1**

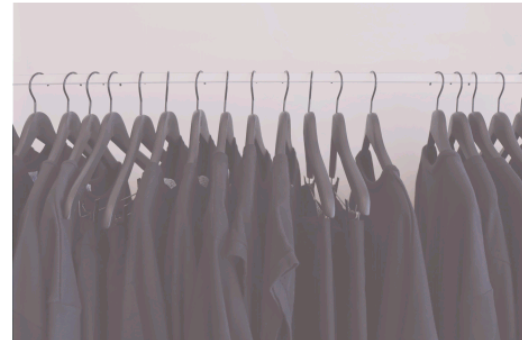
by
Desiré Rex
Sibel Okcabol
Sandra Roos



**environmental impact of
textile fibres – what we know
and what we don't know**

**the fibre bible
part 2**

by
Gustav Sandin,
Sandra Roos
Malin Johansson



**environmental assessment of
Swedish clothing consumption
- six garments, sustainable
futures**

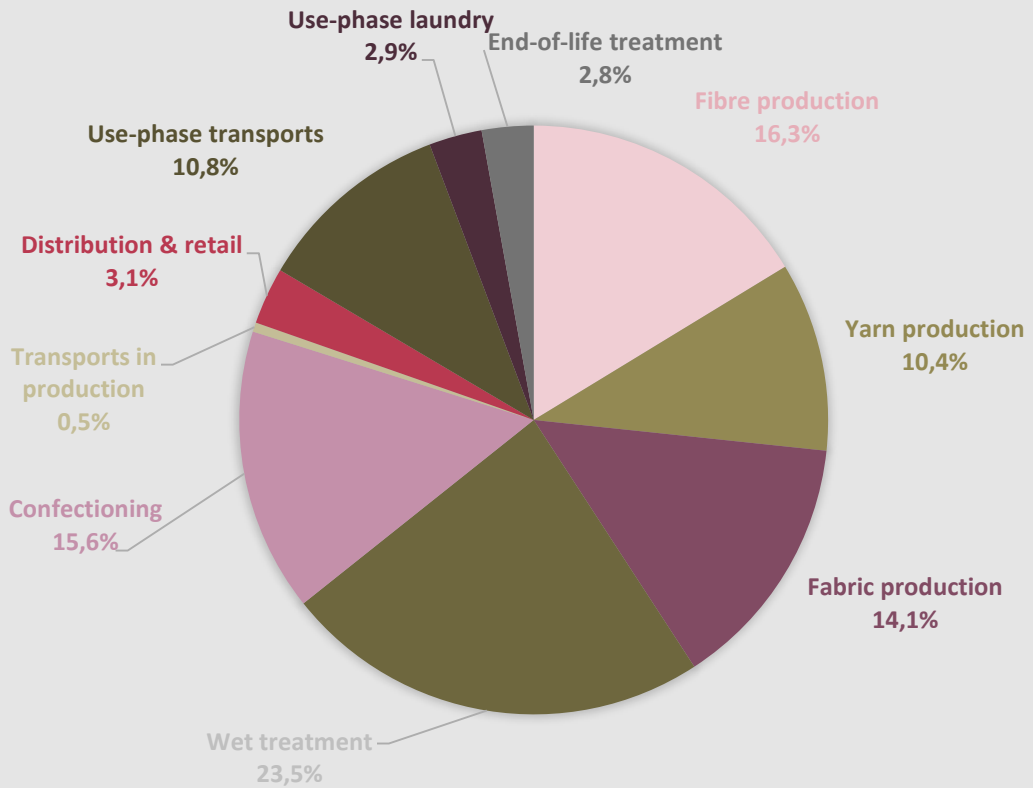
by
Gustav Sandin, Sandra Roos
Björn Spak, Bahareh Zamani
& Greg Peters



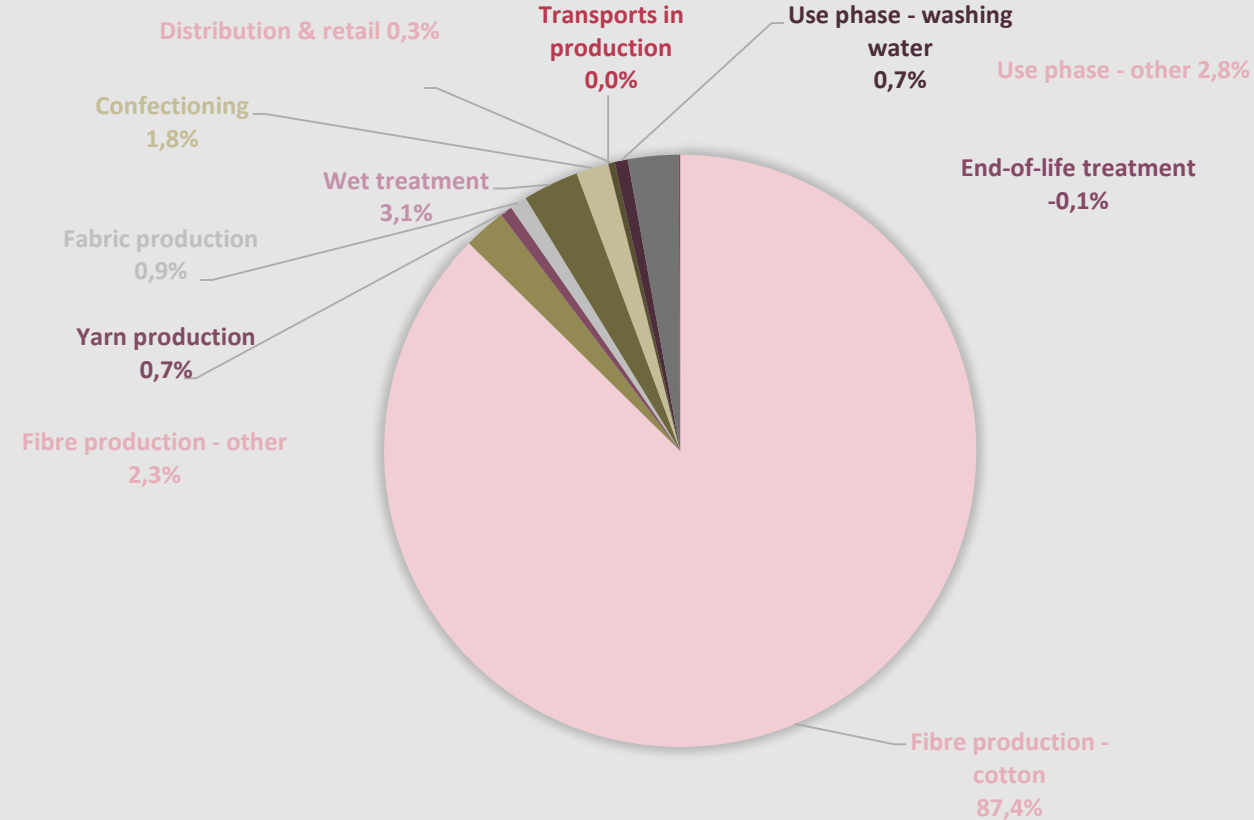
**supply chain guidelines:
vision and ecodesign
action list**

Sandra Roos, Mikael Larsson
& Christina Jönsson

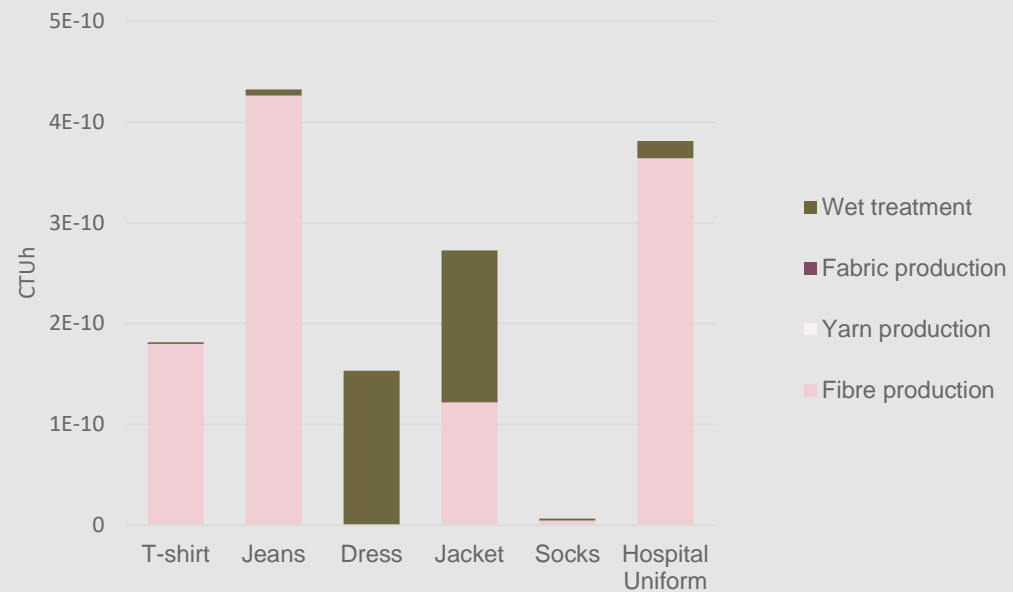
Climate impact



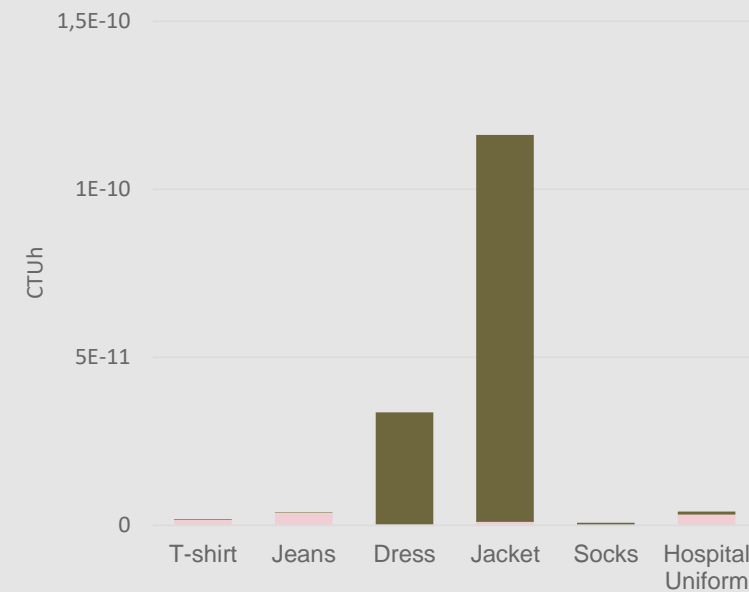
Water scarcity impact



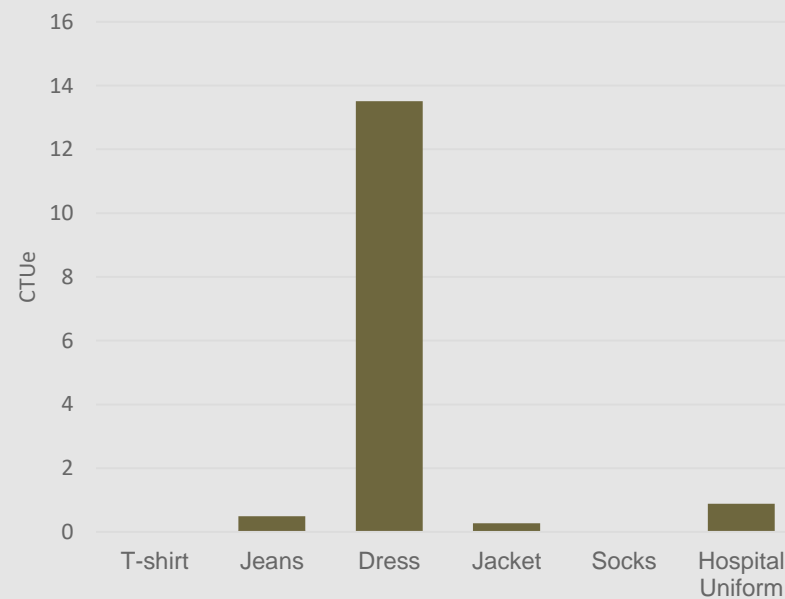
Human toxicity (non-cancer) impact per use



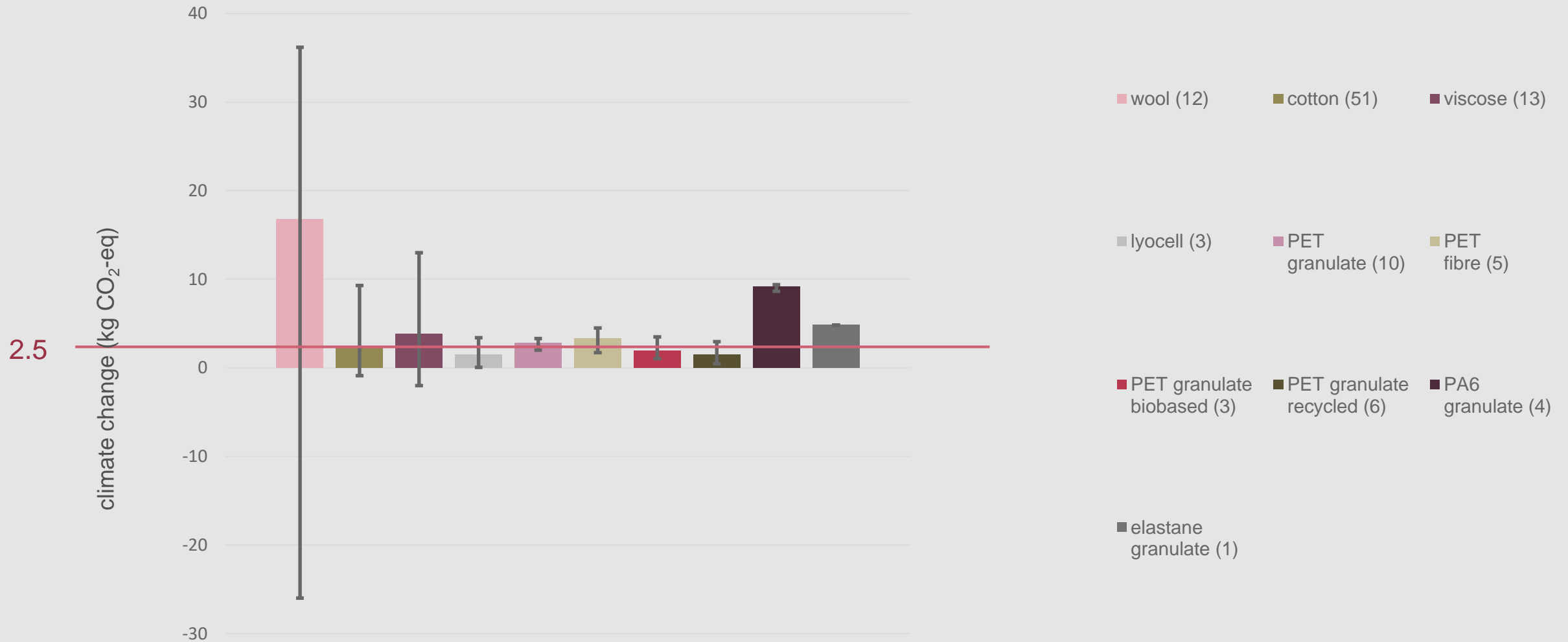
Human toxicity (cancer) impact per use



Ecotoxicity impact per use



Conclusion from scientific facts: There are no "sustainable" or "unsustainable" fibres! It is the suppliers that differ!



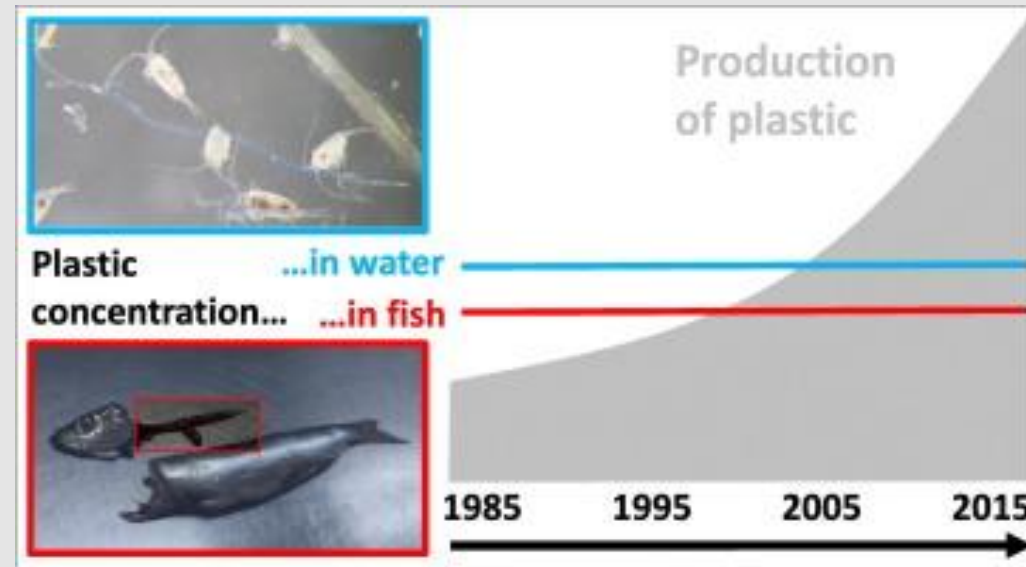
The Aral sea disaster...

But, the sea's depth increased from 30 meters in 2003 to 42 meters in 2008.



The Kok-Aral Dam was built in 2005

Beer et al. No increase in marine microplastic concentration over the last three decades – A case study from the Baltic Sea, 2018



- **First** long term study (more are needed)
- Microplastics have been present in the Baltic environment and the digestive tracts of fishes **for decades**, the levels have **not changed** in this period.
- Microplastic pollution **may be more closely correlated to specific human activities in a region than to global plastic production and utilization as such.**

vision for 2030

- best technique
- too much water
- bad chemicals
- too much energy

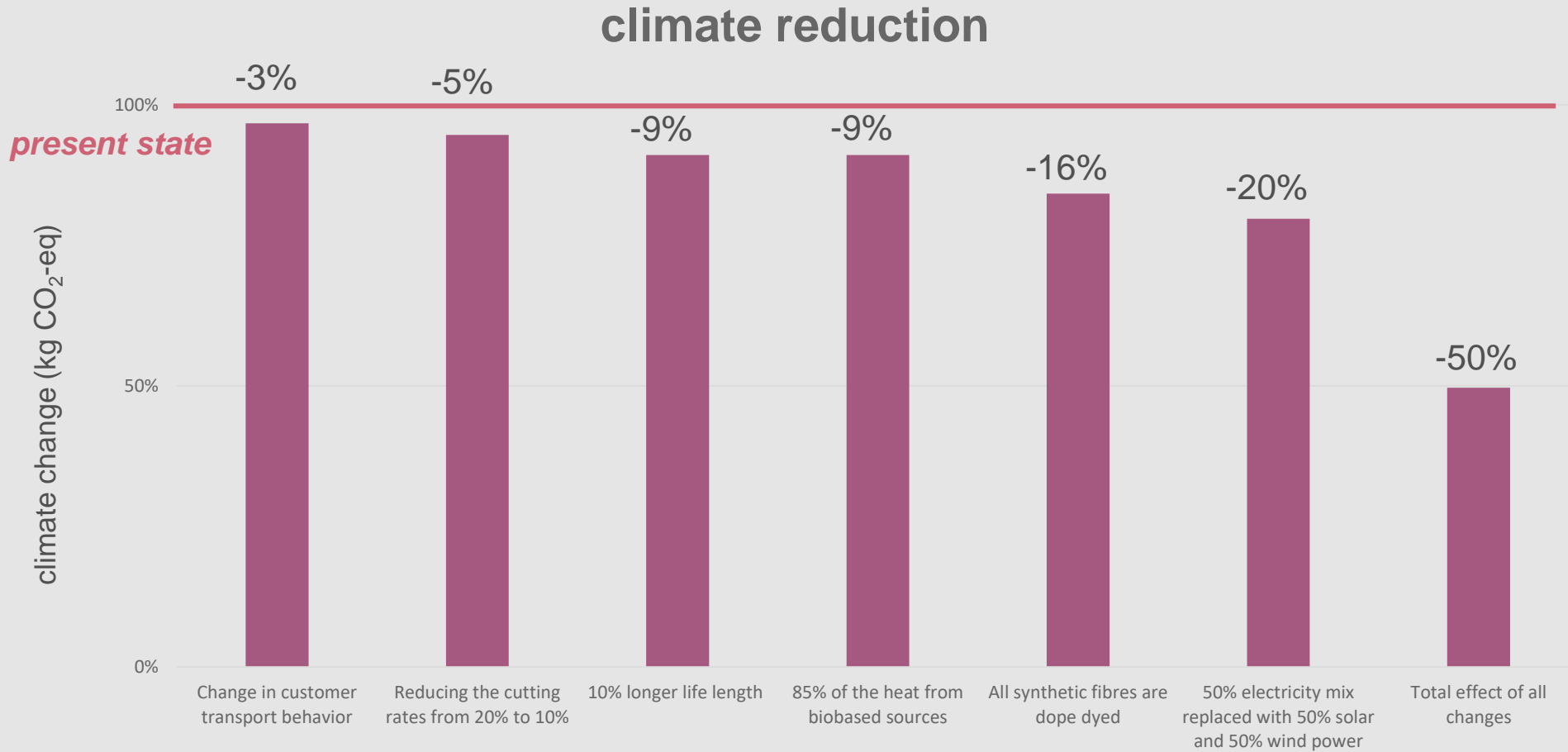


today, 50 pieces /year



2030, 45 pieces / year

“what is measured is improved” potential to reduce environmental impact



water use



blue water
withdrawal as
% of mean
monthly river
flow

”The big problem for the climate is carbon dioxide emissions and combustion of fossil fuel.”

Christian Azar, professor vid Fysisk resursteori/ Rymd- geo- och miljövetenskap på Chalmers, hjälper oss att reda ut frågetecknen.

– Det stora problemet för klimatet är koldioxidutsläppen och förbränning av fossila bränslen. Men metan är inte oviktigt. Både koldioxid och metan absorberar värmestrålning från jordytan.

När metan bryts ner i atmosfären bildas växthusgaserna troposfäriskt ozon och stratosfärisk vattenånga. På kort sikt, mindre än ett år efter utsläpp, har metan 120 gånger starkare uppvärmande effekt på jordens klimat än ett motsvarande utsläpp av koldioxid. På hundra års sikt bidrar ett utsläpp av metan cirka trettio gånger mer till växthuseffekten än ett lika stort utsläpp av koldioxid.

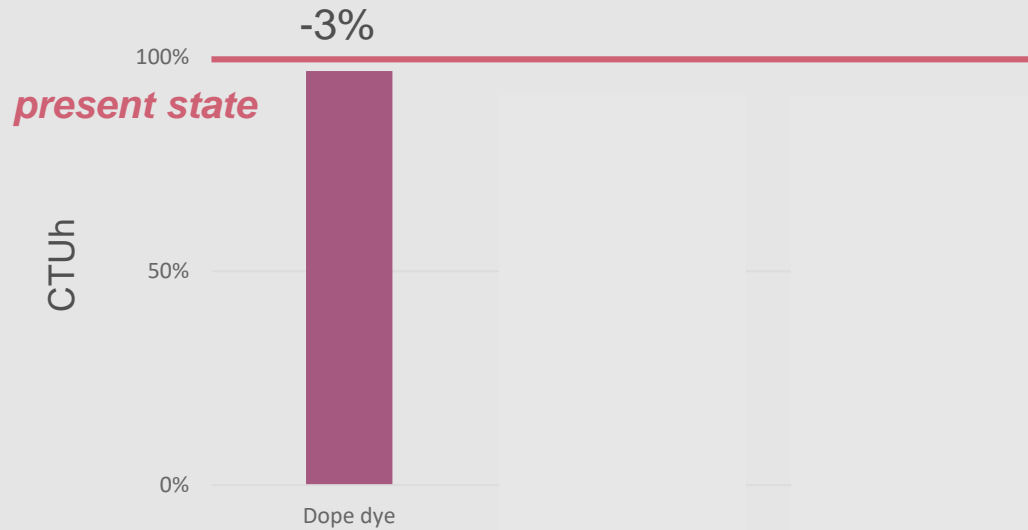


”
Metanhalt i atmos-

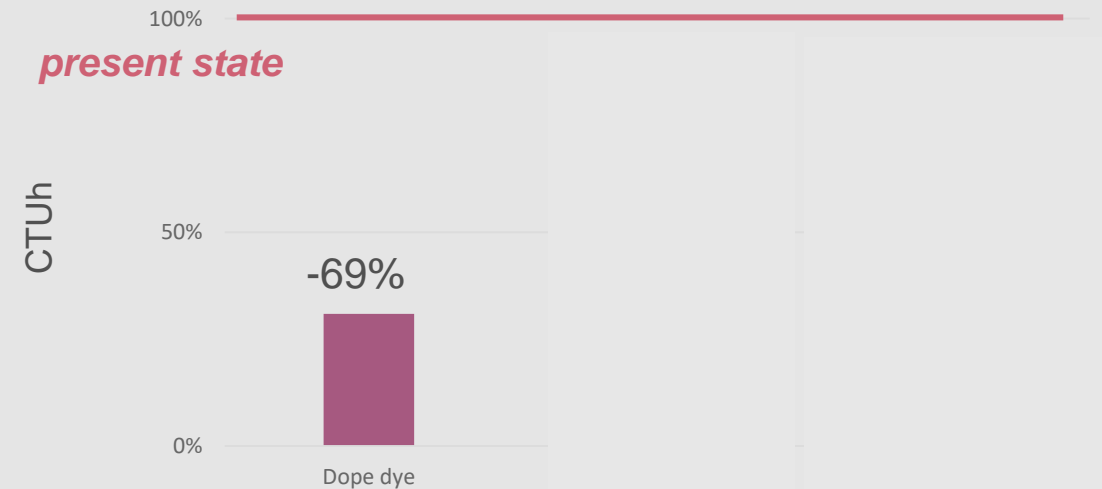
lerade uts
forskning
Eftersom
är så stor
delen av n
klimatet i

reduce the toxicity by half via spin dye and replacement of 50% of the conventional cotton

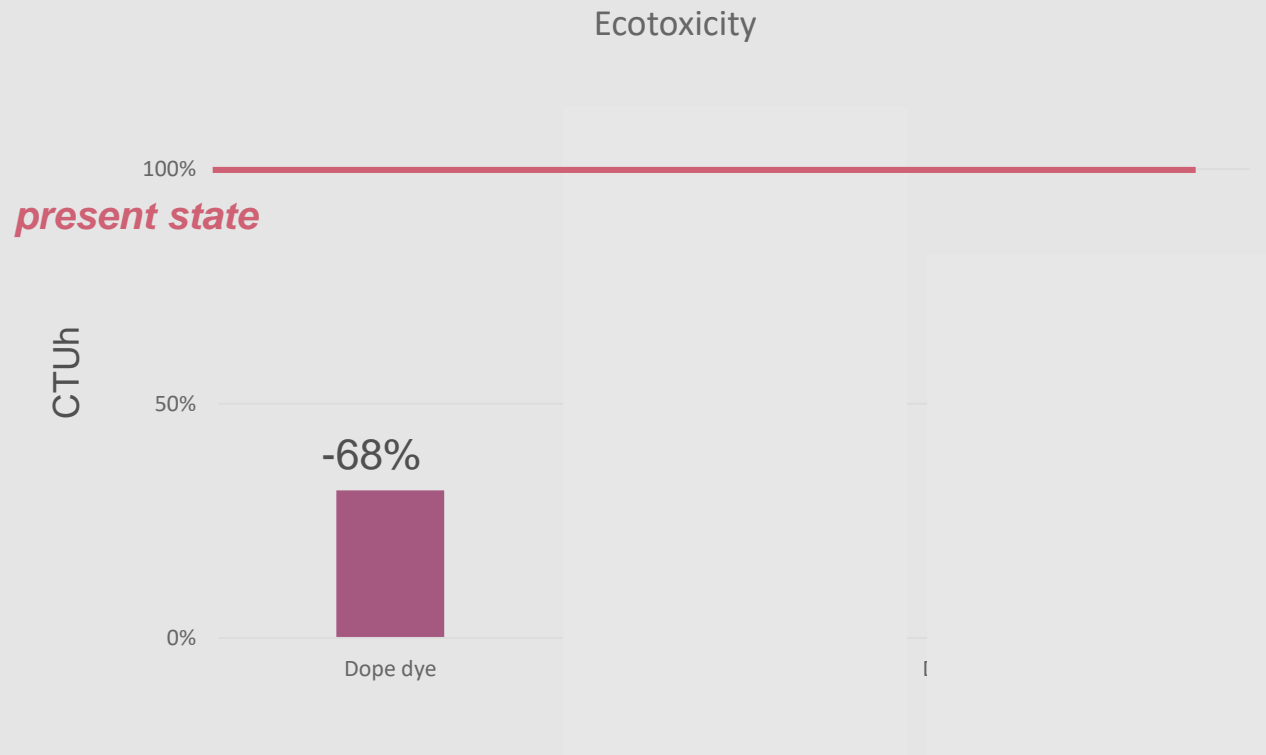
Human toxicity (non-cancer impact)



Human toxicity (cancer impact)



reduce the toxicity by half via spin dye and replacement of 50% of the conventional cotton

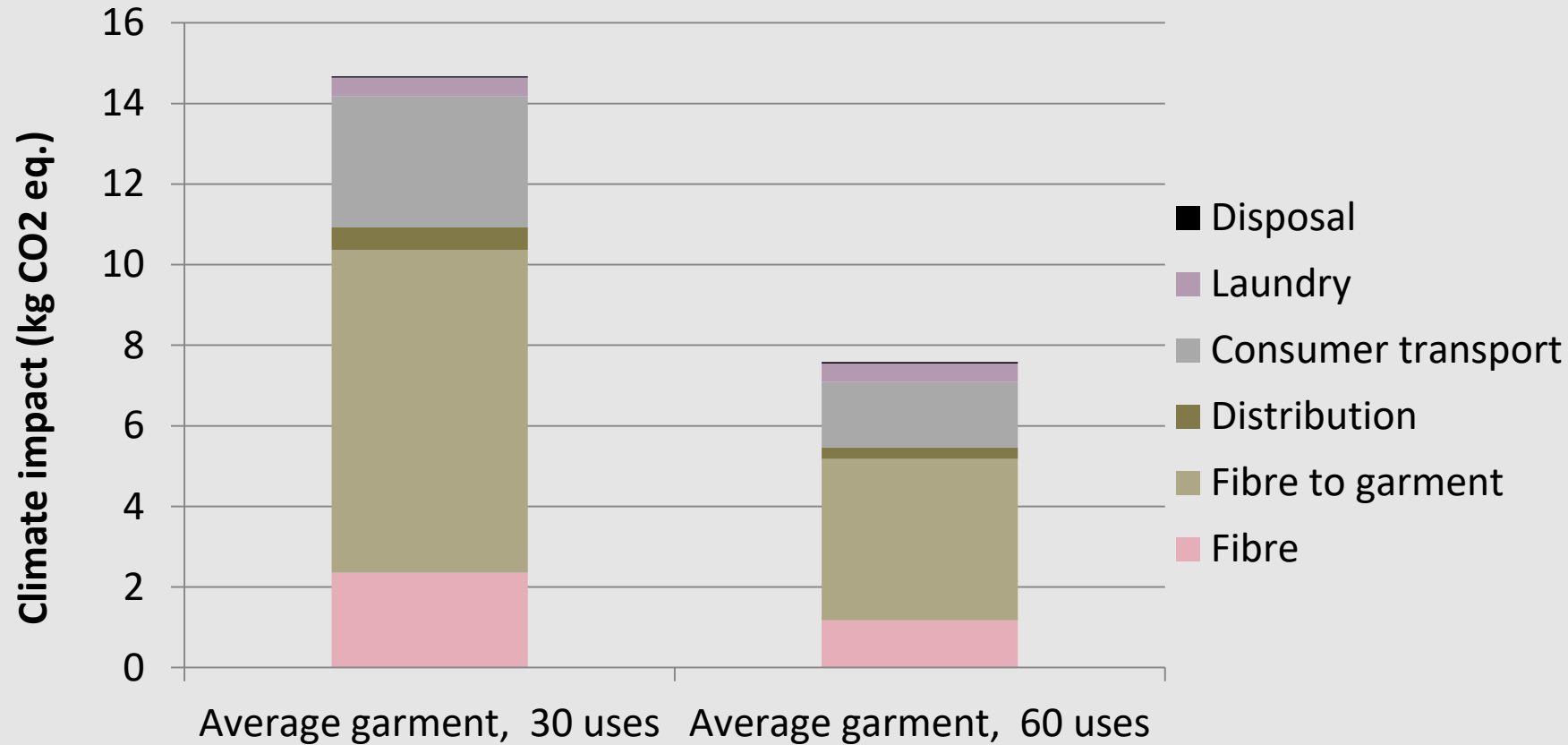


Garment ecodesign checklist

Action	Climate	Water	Chemicals
1. Increase life span (resulting in increased number of uses)	impact/ number of uses	impact/ number of uses	impact/ number of uses
2. Better production technology	LESS ENERGY	LESS WATER USE	WASTE WATER TREATMENT
3. Better energy sources	LESS FOSSIL FUEL	-	less toxicity
4. Better chemicals selection and reduction of chemicals' use	LESS CLIMATE IMPACT	LESS POLLUTED WATER	LESS TOXICITY
5. Better materials	-	LESS WATER USE	less toxicity
6. Minimizing microfiber shedding	-	less polluted water	less toxicity
7. Optimize transport and packaging	less fossil fuel	-	less toxicity

LARGE IMPACT / small impact

Optimise the life span!



Climate impact expressed as kg CO₂ equivalents and calculated for a hypothetical average garment of 0.5 kg.

A doubled life length, from 30 uses of the garment (left) to 60 uses of the garment (right), decreases the climate impact by 48% - from 14.7 to 7.6 kg CO₂-eq.

Modified from Roos et al. (2015).

1. Increase the life span!

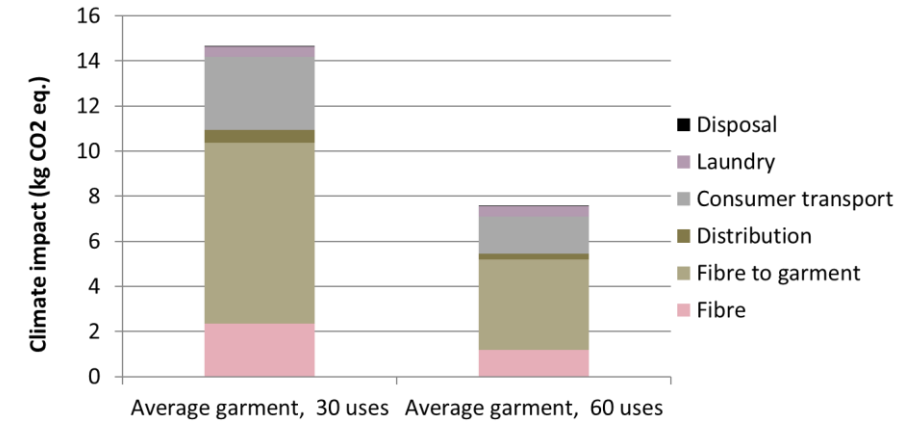
Actions:

A. Analyze which factor(s) decides the life span:

- Do you know how many times does the average customer use the garment?
- Do you analyze causes of returns? (both unused garments and claims made after use)

B. Improve by:

- Define who the intended user is and how many times the garment is expected to be used and include in the design brief.
- Make the design more timeless/classic in collaboration with dedicated customers.
- Guarantee the life length (minimum 10 years?) of your garments.
- Construct the garments to reduce the seam slippage.
- Use fibers with good durability (this may also have a positive impact on micro plastics release).
- Use dyestuff with good durability.
 - Optimal color for gussets, collars and other sensitive parts (shade/dyestuff)
- Select better options for parts that are likely to be worn out first:
 - Prints with lower technical performance than the rest of the garment.
 - Zippers
 - Reflecting tapes
 - Children's trousers (knee)
 - For shoes, sewn soles instead of glued will improve technical life span.
- Provide spare buttons and other trims (often simpler if trims are standardized/carry over)
- Offer mending services for customers
- Take back and resell garments second-hand



2. Better production technology

Actions:

A. Improve efficiency:

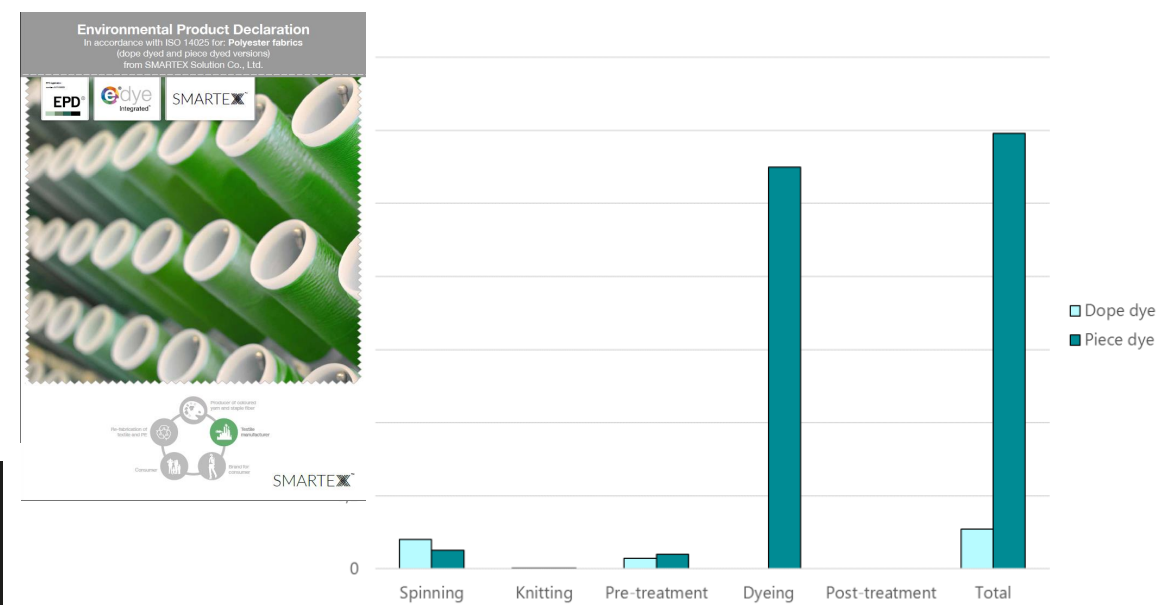
- Reduce cutting rates
- Reduce rework in the production facilities

B. Cleaner production:

- Use solution dye/dope dye technology to remove the dyeing step completely.
- Automated dosing systems for less exposure to chemicals for the workers.
- Waste water treatment plant (WWTP) with mechanical, chemical and biological treatment.

C. Select suppliers that:

- Have environmental certification or declaration schemes for production facilities
- Keep their waste water treatment plant (WWTP) turned on (also after audits...)
- Offer transparency regarding:
 - Sub-suppliers' environmental performance
 - Energy use and sources
 - Social sustainability and labor conditions



3. Better energy sources

Actions:

A. Drive change at your suppliers' facilities to more sustainable energy sources:

- Solar panels or wind turbine installation
- Use of bio fuels
- Electric trucks at warehouses

B. Select suppliers that are already using better energy sources:

- E.g. at Laos, high amount of water power, or the Nordic region (Table 2).



Global warming potential for different electricity sources (g CO₂-eq./kWh*)

Coal power plant	1,057
Oil power plant	916
Natural gas power plant	600
Wind power plant	14
Solar panel	84

Global warming potential for state grid electricity in different countries (g CO₂-eq./kWh*)

China	1,140
Korea	638
Laos	211
Lithuania	195
Sweden	11

*gram carbon dioxide equivalents per kWh

4. Better chemicals selection and reduction of chemicals' use

Actions:

A. Phase out (unless essential use):

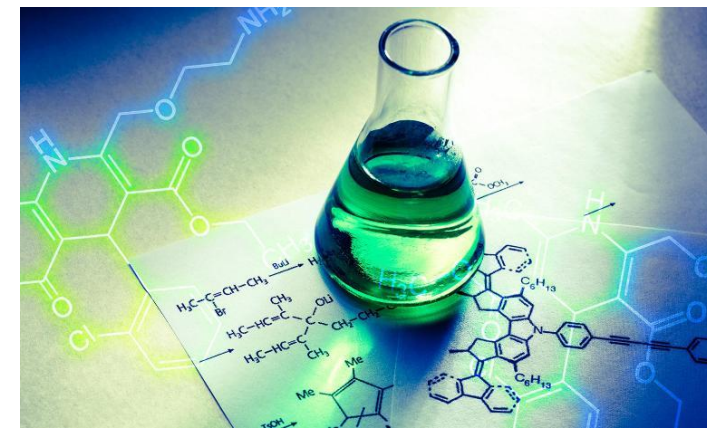
- Persistent organic pollutants (POP)
- Durable Water Repellent treatment – use fluorine/silicon free unless PPE¹ applies
- Antibacterial treatment
- Transport fungicides – keep dry and cool instead

B. Improve by:

- Use dry processes instead of wet processes (e.g. solution dye/dope dye)
- Reduce rework
- Automated dosing systems
- Are there any unnecessary effect chemicals in the garments? (softeners, “easy care” etc.)

C. Select suppliers that:

- Offer safety data sheets
- Offer transparency about what chemicals they use
- Have a good chemicals management work in place



5. Better materials

Actions:

A. Replace conventional cotton:

- Can you use e.g. 50/50 forest fiber and cotton fiber?
- Can you use polyester instead of cotton?

B. Select sustainable fibers:

- Set the fibers' life-cycle performance at center stage – including their fit-for-purpose and effects on subsequent production, user behavior and end-of-life options.
- Avoid GMO cotton
- Use fibers with good durability
- Use fibers that can be solution/dope dyed
- Watch out for green-wash! The claim of being “green” must be accompanied by some explanation of in what way, and in case of claims to be “better” – how much better?

C. Avoid unnecessary materials:

- Are there any unnecessary functions in the garments?

D. Standardize trims, attachments, hang tags etc.:

- Increase control for “high risk” materials
- Simplify exchange of buttons etc. in the use phase.



6. Avoid microplastics

Actions:

- A. Reduce microplastics generation in the production of the garment:
 - Are there any unnecessary brushing operations?
 - Use laser or ultrasound cutting if possible.
- B. Reduce the amount of microplastics shed from the garment:
 - Use materials/constructions that shed less upon mechanical stress during use
- C. Reduce the amount of microplastics being carried by the garment:
 - Ensure good air quality in the facilities.
 - Remove dust from synthetic fibers with dry methods such as vacuum cleaning.



7. Optimise transport and packaging



Actions:

A. Reduce air freight:

- Can there be a total ban of air freight in the company?

B. Reduce anti-mold agents (fungicides):

- Pack and store in dry conditions
- Keep dry and cool
- Unpack as soon as goods arrive (humidity, temperature and time drives mold growth)

C. Optimize packaging materials:

- Make sure the packaging does its work and protects the goods
- Reduce the size of the packaging and the amount of packaging material
- Do not use hazardous chemicals (for instance prints)

Recommendations for how to do it

organization

- membership the most important element

business models

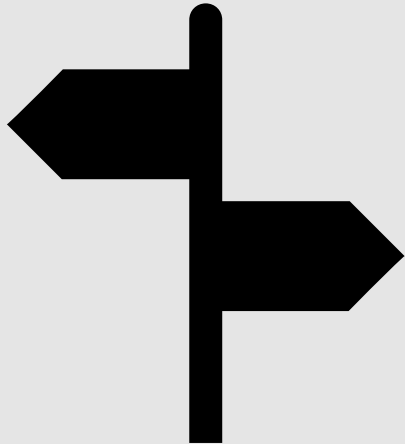
- sustainable business models needs promotion for scaling and mainstreaming
- new tools for transparency, traceability, compliance etc.

policy instruments

- multi-stakeholder initiatives
- cross-national legislation

common challenge and solution

- cross-organization and cross-national responsibility



Trend towards less greenwash and more fact-based communication:
ISO 14025 EPDs, PEF, Higg Index etc.

EPD®
THE INTERNATIONAL EPD® SYSTEM

Using EPD Creating EPD Product Category Rules (PCR) Contact

What is an EPD? Search the EPD database The International EPD® System News Site search

EPD Search SEARCH EPD

GREEN CRAFTSMAN JACKET 4538 GRN

PRODUCT INFORMATION

DOWNLOAD DOCUMENTS

Environmental Product Declaration
in accordance with ISO 14025 for: Polyester fabrics
(dope dyed and piece dyed versions)
from SMARTX Solution Co., Ltd.

Environmental Product Declaration
in accordance with ISO 14025 for: Mélange and twill T/C blends
(dope dyed and piece dyed versions)
from Pangrim Co., Ltd.

Environmental Product Declaration
for ISKO26610 Basic denim fabric
in accordance with ISO 14025

ENVIRONMENTAL PRODUCT DECLARATION (EPD®)
In accordance with ISO 14025 for: Tecawork™ Ecogreen workwear fabrics: EG 225, EG 240 and EG 310

FROM TENCATE PROTECTIVE FABRICS
The International EPD® System
Program operator:
EPD® registration number:
Publication date:
Validity date:
Geographical scope:
EPD® prepared with:

Questions?



Global Warming Potential



the case, it must have occurred several centuries ago, as leprosy became increasingly scarce in the British Isles after the 17th century (3). It is also conceivable that humans may have been infected through contact with red squirrels bearing *M. leproae*, as these animals were prized for their fur and meat in former times (30). Our findings show that further surveys of animal reservoirs of leprosy bacilli are warranted, because zoonotic infection from such reservoirs may contribute to the inexplicably stubborn plateau in the incidence of the human leprosy epidemic despite effective and widespread treatment with multidrug therapy (7).

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ACKNOWLEDGMENTS

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deposited in the Sequence Read Archive of the National Center for Biotechnology Information under accession numbers SRR3672737 to SRR3672758 (NCBI BioProject PRJNA325727), SRR3674096 to SRR3674460 (NCBI BioProject PRJNA325827), SRR3674451 to SRR3674453 (NCBI BioProject PRJNA325856), and SRR3675983; representative TLR1 sequences have been deposited in GenBank under accession numbers K088839, K088840, and K088841. Phylogenetic trees and SNP alignments have been deposited at Treebase under Study Accession URL <http://purl.org/phylo/treebase/phylo/study/TB258982>. Supported by the Fondation Raoul Follereau and Swiss National Science Foundation grant 2R123_164174 (S.T.C.), the Scottish Government Rural and

Environment Science and Analytical Services Division (K.S.), and the Thomas O'Hanlon Memorial Award in Veterinary Medicine (F.McD.).

SUPPLEMENTARY MATERIALS

www.sciencemag.org/content/354/6313/744/suppl/DC1
Materials and Methods
Figs. S1 to S5
Tables S1 to S14
References (31–51)

21 June 2016; accepted 27 September 2016
10.1126/science.1257833

ARCTIC SEA ICE

Observed Arctic sea-ice loss directly follows anthropogenic CO₂ emission

Dirk Notz^{1,*} and Julianne Stroeve^{2,3}

Arctic sea ice is retreating rapidly, raising prospects of a future ice-free Arctic Ocean during summer. Because climate-model simulations of the sea-ice loss differ substantially, we used a robust linear relationship between monthly-mean September sea-ice area and cumulative carbon dioxide (CO₂) emissions to infer the future evolution of Arctic summer sea ice directly from the observational record. The observed linear relationship implies a sustained loss of 3 ± 0.3 square meters of September sea-ice area per metric ton of CO₂ emission. On the basis of this sensitivity, Arctic sea ice will be lost throughout September for an additional 1000 gigatons of CO₂ emissions. Most models show a lower sensitivity, which is possibly linked to an underestimation of the modeled increase in incoming longwave radiation and of the modeled transient climate response.

The ongoing rapid loss of Arctic sea ice has far-reaching consequences for climate, ecology, and human activities alike. These include amplified warming of the Arctic (7), possible linkages of sea-ice loss to mid-latitude weather patterns (2), changing habitat for flora and fauna (3), and changing prospects for human activities in the high north (3). To understand and manage these consequences and their possible future manifestation, we need to understand the sensitivity of Arctic sea-ice evolution to changes in the prevailing climate conditions. However, assessing this sensitivity has been challenging. For example, climate-model simulations differ widely in their timing of the loss of Arctic sea ice for a given trajectory of anthropogenic CO₂ emissions: Although in the most recent Climate Model Intercomparison Project 5 (CMIP5) (4), some models project a near ice-free Arctic during the summer minimum already toward the beginning of this century, other models keep a substantial amount of ice well into the next century even for an external forcing based on largely undamped anthropogenic CO₂ emissions as described by the Representative Concentration Pathway scenario RCP8.5 (4, 5).

To robustly estimate the sensitivity of Arctic sea ice to changes in the external forcing, we

identify and examine a fundamental relationship in which the CMIP5 models agree with the observational record: During the transition to a seasonally ice-free Arctic Ocean, the 30-year running mean of monthly mean September Arctic sea-ice area is almost linearly related to cumulative anthropogenic CO₂ emissions (Fig. 1). In the model simulations, the linear relationship holds until the 30-year running mean, which we analyze to reduce internal variability, samples more and more years of a seasonally ice-free Arctic Ocean, at which point the relationship levels off toward zero. For the first few decades of the simulations, a few models simulate a near-constant sea-ice cover despite slightly rising cumulative CO₂ emissions. This suggests that in these all-forcing simulations, greenhouse-gas emissions were initially not the dominant driver of sea-ice evolution. This notion is confirmed by the CMIP5 1% CO₂ simulations, where the initial near-constant sea-ice cover does not occur (fig. S3A). With rising greenhouse-gas emissions, the impact of CO₂ becomes dominating also in all all-forcing simulations, as evidenced by the robust linear trend that holds in all simulations throughout the transition period to seasonally ice-free conditions. We define this transition period as starting when the 30-year mean September Arctic sea-ice area in a particular simulation decreases for the first time to an area that is 10% or more below the simulation's minimum sea-ice cover during the period 1850 to 1900, and

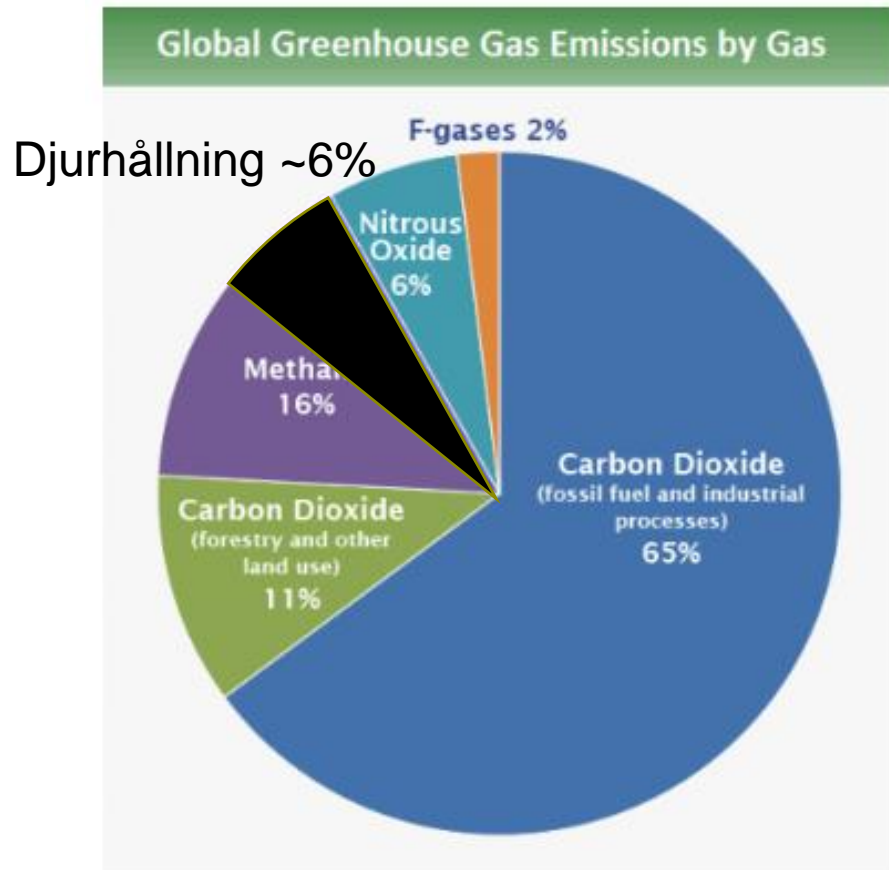
¹Max Planck Institute for Meteorology, Hamburg, Germany.

²National Snow and Ice Data Center, Boulder, CO, USA.

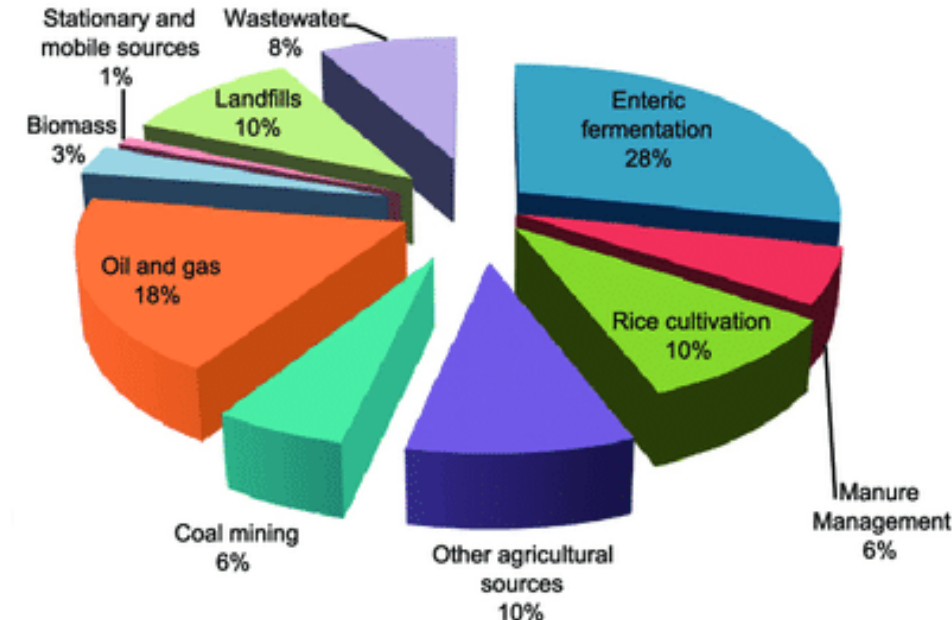
³University College, London, UK.

*Corresponding author. Email: dirk.notz@mpi-met.mpg.de

Intergovernmental Panel of Climate Change (IPCC)

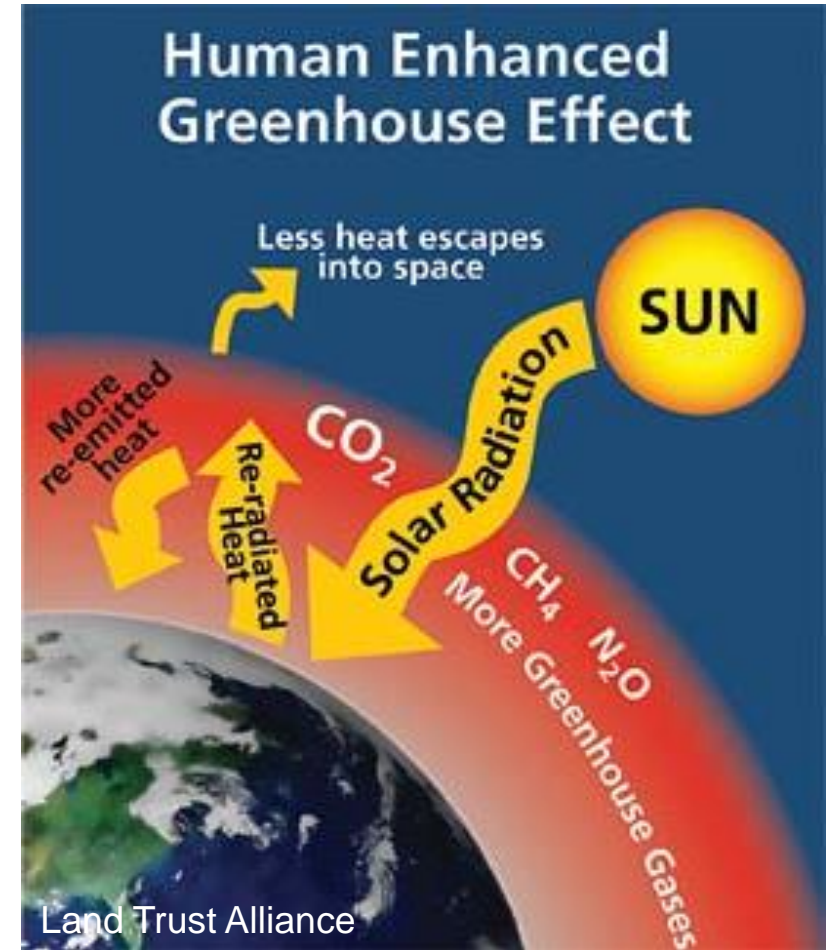
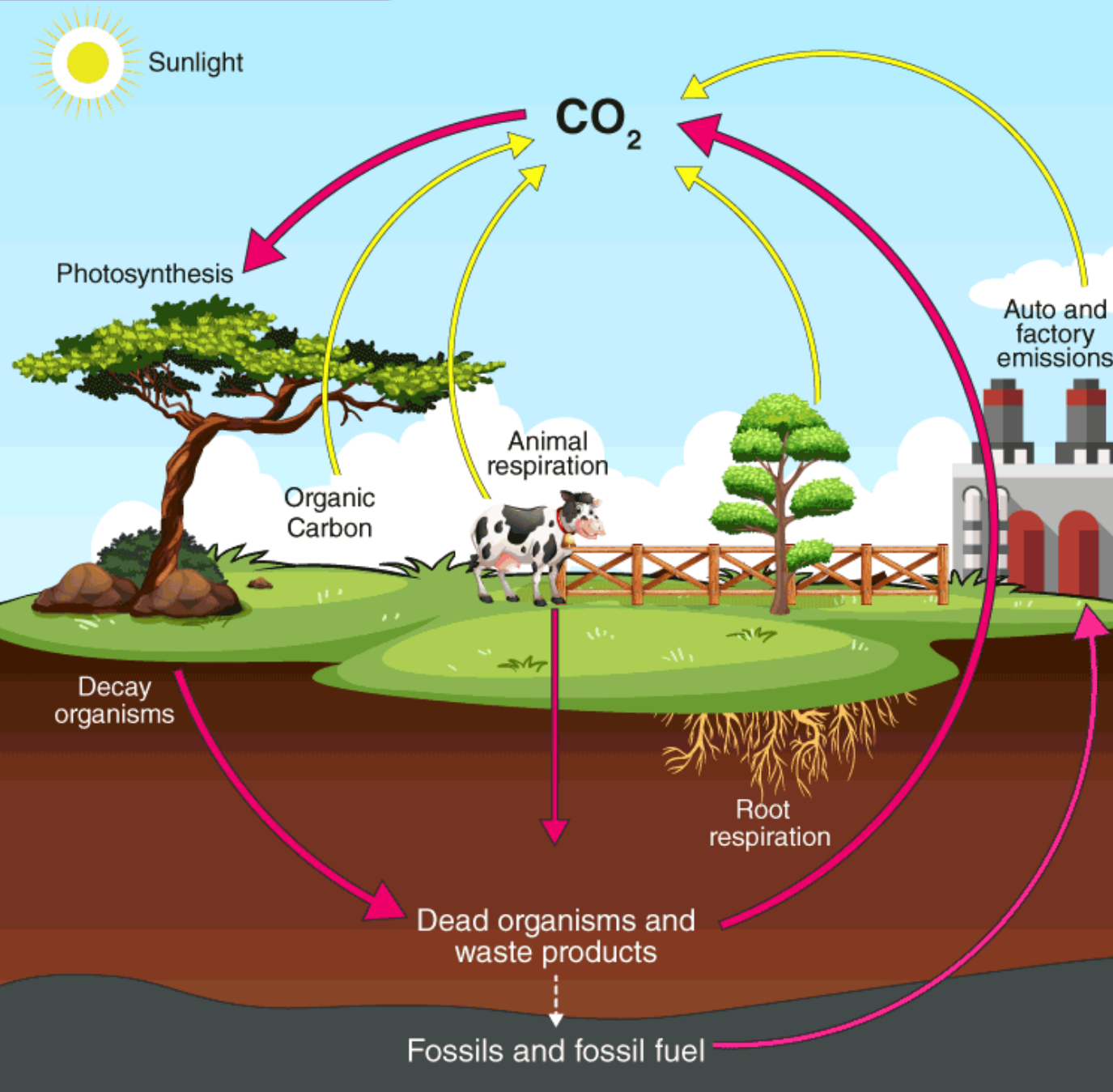


- 76% från CO₂. Domineras av förbränning av fossilt bränsle.
- 6% från N₂O. Från jordbruk samt förbränning av fossilt bränsle.
- 2% från fluorgaser.
- 16% från metan:



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CARBON CYCLE

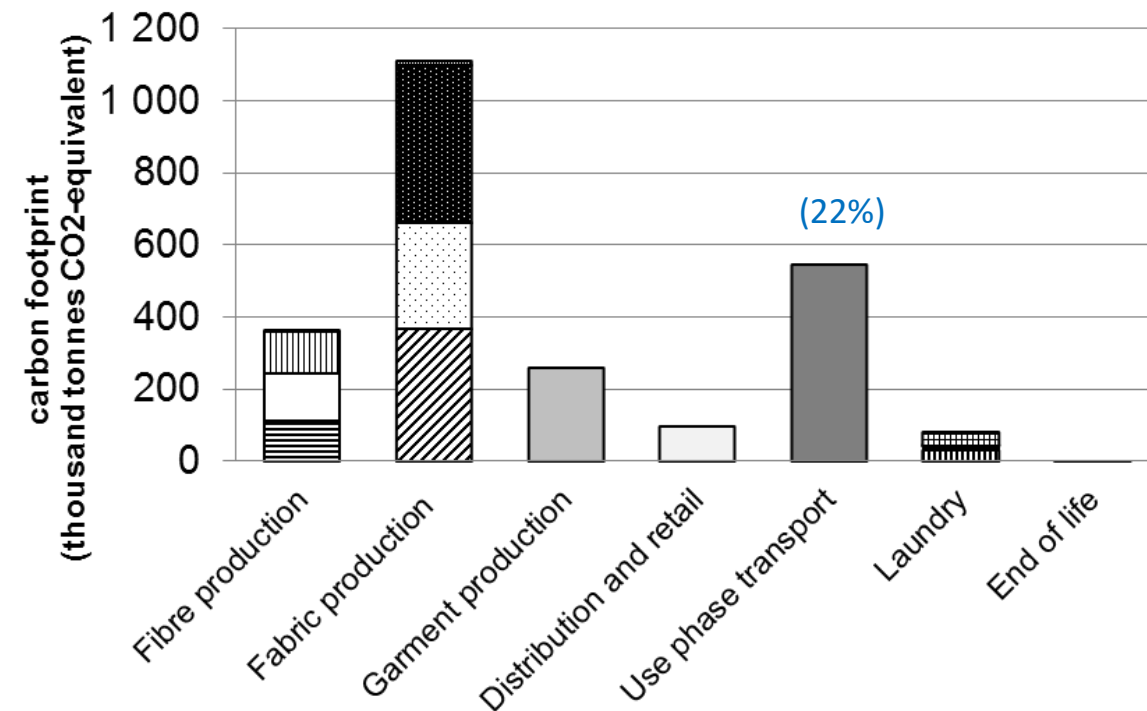
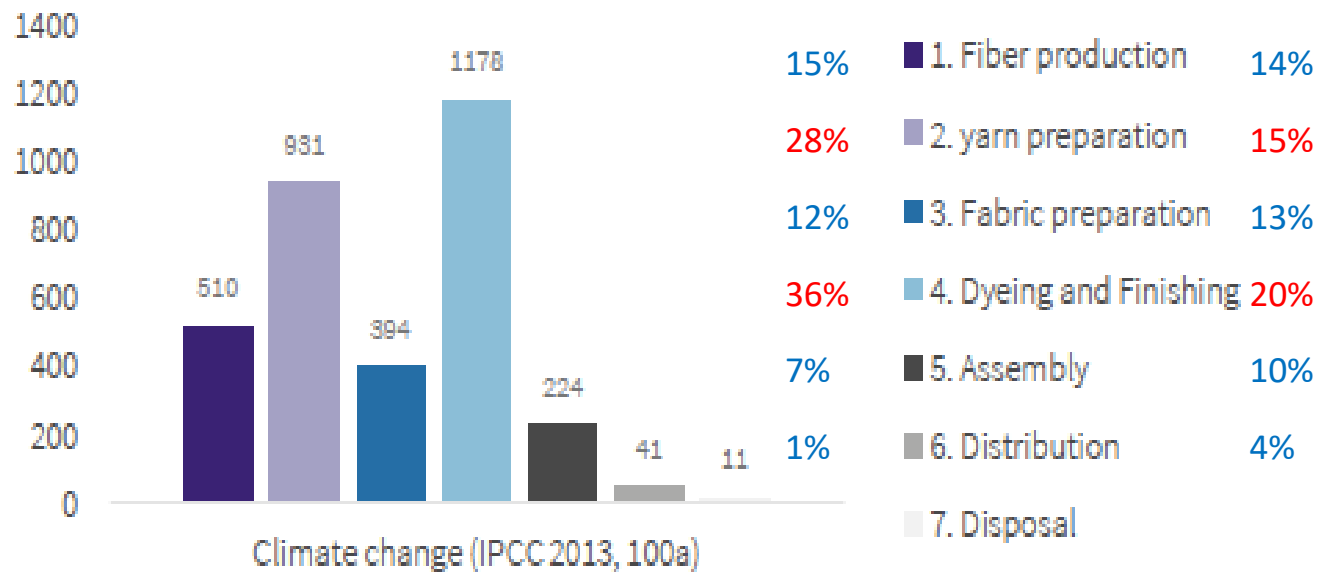




Sweden 2018: collapsing glaciers, forest fires, drought and emergency slaughter



Yarn making and wet treatment the production climate hotspots #1 and #2 in two independent studies



Greenhouse Gases from Textiles - In Sweden



Utsläppen från svensk textilkonsumtion ökar

Publicerad 30 okt 2018 kl 22.39



Klimatutsläppen från svensk textilkonsumtion har ökat med 27 procent – under sju år.

Det visar en studie genomförd av [Naturvårdsverket](#).

– Alla behöver fundera på hur mycket nya kläder man egentligen behöver köpa, säger Karin Lexén, generalsekreterare på Naturskyddsföreningen.